CAD-CUT® Glitter Flake™ Heat Transfer Vinyl

Application Instructions

1 Application to Natural Fibers

Time:	10-12 seconds
Temperature:	302°F/150°C
Pressure:	Medium
Peel:	Hot

2 Application to Synthetic Fibers

Time:	10-12 seconds
Temperature:	290°F/143°C
Pressure:	Medium
Peel:	Hot

Heated Lower Platen Application to 100% Polyester

Lower Platen:	320°F
Upper Platen:	270°F
Time:	10 seconds
Pressure:	60 psi (#6/Medium on Hotronix® machines)

Heated Lower Platen Instructions for 95% Polyester / 5% Spandex / Triblends

Lower Platen:	290°
Upper Platen:	270°
Time:	30 secs
Pressure:	60 psi (#6/Medium on Hotronix®)

Material/Fabric Compatibility

100% Cotton
100% Polyester
100% Preshrunk Cotton
Cotton/Poly Blends

Special Notes

When Light Pink Glitter Flake is applied to dark colored fabrics, the light pink color becomes iridescent.

Power Platen not recommended for use with 100% cotton fabrics. For blends with high cotton content proceed with caution. Test application using upper heat only, if it scorches test using lower heat. Decrease pressure for smaller Power Platen sizes.

Care Instructions

Machine wash inside-out using mild detergent.
Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material Combination Instructions

Foreground material:

Select One

Background material:

Select One

Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
GCC	45°/60°	200-210g/160-200g	.25 / .50	25 - 50cm/s
Graphtec	45°	18-22	0	30
Roland GS-24	45°	190-210g	.25	30cm/s

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

View Craft Cutter Settings