

Stahls' has tested settings for these major craft cutter brands. Always perform a test to ensure a quality cut.

## Brother® ScanNCut

HEAT TRANSFER VINYL	BLADE	SPEED	PRESSURE
Adhesive	2	3	2
Chroma Bling	3	5	4
Fashion-FILM®	2	3	2
Flock II	4	4	5
Glitter Flake™	3	3	6
Glow	2	5	4
Hi-Vis Color Reflect	3	4	5
Hologram	3	3	6
Metallic	3	4	5
Premium Plus™ High/Low Tack	3	4	5
Reflective II	3	5	4
UltraWeed™	2	3	2

## Silhouette CAMEO®

HEAT TRANSFER VINYL	MATERIAL TYPE	BLADE	SPEED	THICKNESS
Adhesive	HTV-Smooth	2	4	2
Chroma Bling	HTV-Smooth	4	5	24
Fashion-FILM®	HTV-Smooth	2	4	2
Flock II	HTV-Flocked	3	5	33
Glitter Flake™	HTV-Flocked	4	4	18
Glow	HTV-Smooth	2	4	2
Hi-Vis Color Reflect	None	6	8	16
Hologram	HTV-Smooth	4	4	18
Metallic	None	3	5	20
Premium Plus™ High/Low Tack	None	3	4	20
Reflective II	None	6	8	16
Reflective Glitter	HTV-Smooth	Autoblade	N/A	33
Soft Foam	HTV-Smooth	Deep Cut	5	33
Soft Foam Printable	Heat Transfer Flocked	9	5	33
UltraWeed™	HTV-Smooth	2	4	2

## GCC i-Craft™

HEAT TRANSFER VINYL	BLADE	SPEED	PRESSURE
Adhesive	.25mm	15 cm/s	105g
Fashion-FILM®	.25mm	15 cm/s	105g
Fashion-FILM® Electric	.225mm	25-50 cm/s	100g
Flock	.25mm	15 cm/s	135g
Glitter Flake™	.25mm	15 cm/s	135g
Hologram	.25mm	15 cm/s	155g
UltraWeed™	.25mm	15 cm/s	105g

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## Cricut®

### HEAT TRANSFER VINYL

	BLADE	SETTING
Adhesive	Standard	Iron-on
Chroma Bling	Standard	Iron-on+
Fashion-FILM®	Standard	Iron-on
Flock II	Standard	Iron-on
Glitter Flake™	Standard	Iron-on+
Glow	Standard	Vinyl
Hi-Vis Color Reflect	Standard	Iron-on
Hologram	Standard	Light Cardstock
Metallic	Standard	Vinyl
Premium Plus™ High/Low Tack	Standard	Iron-on
Reflective II	Standard	Iron-on
Reflective Glitter	Fine-Point	Light Cardstock
Soft Foam Printable	Fine-Point	Light Cardstock +
UltraWeed™	Standard	Iron-on